

Accredited entity according to ČSN EN ISO/IEC 17025:2018:

**Evident Service Center Europe s.r.o.**  
 NDT Calibration Laboratory  
 Evropská 176/16, 160 00 Praha 6

**CMC for the field of measured quantity: Length**

Ord. number <sup>1</sup>	Calibrated quantity / Subject of calibration	Nominal range				Parameter(s) of the meas. quantity	Lowest expanded measurement uncertainty specified <sup>2</sup>	Calibration principle	Calibration procedure identification <sup>3</sup>	Work-place
		min.	unit	max.	unit					
1.	Ultrasonic thickness gauges	0.150 mm	to	5.100 mm		0.005 mm	Comparison with the value of a standard	OCG-CAL-SOP-001		
		1.000 mm	to	100.000 mm		0.005 mm				
2.	Magnamike thickness gauges	0.250 mm	to	25.340 mm		0.005 mm	Comparison with the value of a standard	OCG-CAL-SOP-001		

<sup>1</sup> Asterisk at the ordinal number identifies the calibrations, which the Laboratory is qualified to carry out outside the permanent laboratory premises.

<sup>2</sup> The expanded measurement uncertainty is in accordance with ILAC-P14 and EA-4/02, part of CMC, and it is the lowest value of the respective uncertainty. If not stated otherwise, its coverage probability is approx. 95 %. If not stated otherwise, the uncertainty values stated without a unit are relative to the value measured. If the calibration is carried out outside the laboratory premises, the measurement uncertainty may be affected.

<sup>3</sup> If the document identifying the calibration procedure is dated, only these specific procedures are used. If the document identifying the calibration procedure is not dated, the latest edition of the specified procedure is used (including any changes).

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**CMC for the field of measured quantity: Testing of properties and defects of materials**

Ord. number <sup>1</sup>	Calibrated quantity / Subject of calibration	Nominal range				Parameter(s) of the meas. quantity	Lowest expanded measurement uncertainty specified <sup>2</sup>	Calibration principle	Calibration procedure identification <sup>3</sup>	Work place
		min.	unit	max.	unit					
1.	Olympus ultrasonic thickness gauges by automatic method								OCG-CAL-SOP-001	
	Pulse repetition frequency	3 Hz		to	34 Hz		2 %	Measurement by an oscilloscope		
	Transmit pulse voltage	2 V		to	500 V		0.01 V	Measurement by an oscilloscope		
	Pulse tail	2 V		to	500 V		0.01 V			
	Pulse rise time	2 ns		to	500 ns		0.86 ns			
	Pulse duration	2 ns		to	500 ns		0.86 ns			
	Current operating range	0.1 A		to	0.3 A		0.01 A	Power supply reading		
Precision and resolution	0.25 mm		to	100 mm		0.01 mm	Comparison with the value of a standard			
2.	Olympus ultrasonic flaw detectors by automatic method								OCG-CAL-SOP-002 (ČSN EN 12668-1:2010)	
	Stability after heating							Instrument display reading		
	-signal amplitude	5 % SH		to	100 % SH		0.14 % SH			
	-signal position	5 % SW		to	100 % SW		0.12 % SW			
	Display instability							Instrument display reading		
	-signal amplitude (mm)	5 % SH		to	100 % SH		0.14 % SH			
	-signal position (mm)	5 % SW		to	100 % SW		0.12 % SW			
Stability at voltage fluctuation							Instrument display reading			
-signal amplitude (mm)	5 % SH		to	100 % SH		0.14 % SH				
-signal position (mm)	5 % SW		to	100 % SW		0.12 % SW				

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		min.	unit	max.	unit					
	Transmit pulse voltage	2 V	to	500 V		0.01 V	Measurement by an oscilloscope			
	Pulse tail	2 V	to	500 V		0.01 V				
	Pulse rise time	2 ns	to	500 ns		0.86 ns				
	Pulse duration	2 ns	to	500 ns		0.86 ns				
	Amplifier frequency response	0.2 MHz	to	26.5 MHz		$5.8 \cdot 10^{-5}$ MHz	Electrical signal simulation			
	Equivalent input noise level	1 nV/ $\sqrt{\text{Hz}}$	to	80 nV/ $\sqrt{\text{Hz}}$		0.7 % nV/ $\sqrt{\text{Hz}}$	Calculation from measured values			
	Calibrated attenuator accuracy	0 dB	to	110 dB		0.34 dB	Comparison with the standard			
	Display unit vertical linearity	5 % SH	to	100 % SH		0.62 % SH	Electrical signal simulation			
	Time base linearity	0.1 $\mu\text{s}$	to	5,125 $\mu\text{s}$		$8.6 \cdot 10^{-4}$ $\mu\text{s}$	Electrical signal simulation			
	Time resolution	$50 \cdot 10^{-9}$ s	to	$150 \cdot 10^{-9}$ s		$2 \cdot 10^{-9}$ s	Electrical signal simulation			
3.	Ultrasonic flaw detectors by manual method								OCG-CAL-SOP-003 (ČSN EN 12668-1:2010)	
	Stability after heating							Instrument display reading		
	-signal amplitude	5 % SH	to	100 % SH		0.43 % SH				
	-signal position	5 % SW	to	100 % SW		0.29 % SW				
	Display instability							Instrument display reading		
	-signal amplitude (mm)	5 % SH	to	100 % SH		0.43 % SH				
	-signal position (mm)	5 % SW	to	100 % SW		0.29 % SW				

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		min.	unit	max.	unit					
	Instability at fluctuation									
	-signal amplitude (mm)	5 % SH	to	100 % SH		0.43 % SH		Instrument display reading		
	-signal position (mm)	5 % SW	to	100 % SW		0.29 % SW				
	Transmit pulse voltage	2 V	to	500 V		1.20 V		Measurement by an oscilloscope		
	Pulse tail	2 V	to	500 V		0.43 % V				
	Pulse rise time	2 ns	to	500 ns		0.9 ns				
	Pulse duration	2 ns	to	500 ns		0.9 ns				
	Amplifier frequency response	0.2 MHz	to	26.5 MHz		0.46 %		Electrical signal simulation		
	Calibrated attenuator accuracy	0 dB	to	110 dB		0.39 dB		Comparison with the standard		
	Display unit vertical linearity	5 % SH	to	100 % SH		0.72 % SH		Instrument display reading		
	Equivalent input noise level	0 nV/√Hz	to	80 nV/√Hz		5.4 %		Calculation from measured values		
	Time base linearity	0.1 μs	to	5,125 μs		17.8·10 <sup>-4</sup> μs		Electrical signal simulation		
4.	Olympus Nortec 500 series eddy current flaw detectors							OCG-CAL-SOP-004		
	Instrument current demand	550 mA	to	850 mA		0.006 mA		Power supply reading		
	Instrument switching-off	7.0 V	to	8.0 V		0.06 V		Power supply reading		
	Instrument charging current	1.0 A	to	1.7 A		0.5 mA		Power supply reading		
	Output signal amplitude	0.4 V	to	4.2 V		0.05 mV		Measurement by a multimeter		
	Instrument driving pulse	8.20 V <sub>p-p</sub>	to	10.27 V <sub>p-p</sub>		0.06 V <sub>p-p</sub>		Measurement by an oscilloscope		

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		min.	unit	max.	unit					
	Instrument output frequency			100 Hz 12 MHz			0.1 Hz 12 Hz		Measurement by an oscilloscope	
	Filter test	2 Hz	to	8 Hz			0.057 Hz		Instrument display reading	
	Scanner output frequency (for 1,200 RPM) (for 3,000 RPM)			20 Hz 50 Hz			0.02 Hz 0.05 Hz		Measurement by an oscilloscope	
	Instrument conductivity	30 % IACS	to	60 % IACS			0.17 % IACS		Comparison with the standard	
	Additional outputs, Frequency No. 1 and 2			5 V			0.06 V		Measurement by an oscilloscope	
	Olympus Nortec 600 series eddy current flaw detectors									
	Excitation frequency	10·10 <sup>-6</sup> MHz	to	10 MHz			2 %		Measurement by an oscilloscope	
	Harmonic distortion	10·10 <sup>-6</sup> MHz	to	10 MHz			0.3 %		Measurement by an oscilloscope	
	Maximum output voltage	1.8 V <sub>p-p</sub>	to	2,2 V <sub>p-p</sub>			0.3 %		Measurement by an oscilloscope	
	Maximum permissible output voltage	0.1 V <sub>p-p</sub>	to	14.4 V <sub>p-p</sub>			0.5 %		Measurement by an oscilloscope	
	Signal processing frequency response	0.1 kHz	to	2 kHz			0.1 %		Measurement by an oscilloscope	
	Phase linearity			360 °			0.002 °		Instrument display reading	
	Gain setting accuracy			100 dB			0.07 dB		Comparison with the standard	

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		min.	unit	max.	unit					
	Instrument maximum noise	1.8 μV		to	15 μV		0.5 %	Calculation from measured values		
	Olympus BondMaster 600 series eddy current flaw detectors									
	Excitation frequency	1 kHz		to	500 kHz		2 %	Measurement by an oscilloscope		
	Harmonic distortion	10·10 <sup>-6</sup> MHz		to	10 MHz		0.3 %	Measurement by an oscilloscope		
	Maximum output voltage of TX generator (MIA, RESONANCE) and HV generator (MIA)	0.9 V <sub>p-p</sub>		to	140 V <sub>p-p</sub>		0.3 %	Measurement by an oscilloscope		
	Output voltage linearity	0.01 %		to	0.75 %		0.5 %	Measurement by an oscilloscope		
	Signal processing frequency response	70 Hz		to	80 Hz		0.1 %	Measurement by an oscilloscope		
	Phase linearity				360 °		0.002 °	Instrument display reading		
	Gain setting accuracy				100 dB		0.07 dB	Comparison with the standard		
	Instrument maximum noise	1.8 μV		to	15 μV		0.5 %	Calculation from measured values		
5.	Olympus Omniscan series ultrasonic flaw detectors								OCG-CAL-SOP-005	
	Control unit current demand	0.034 A		to	2.250 A		0.004 A	Measurement by a multimeter		
	Transmit pulse voltage	2 V		to	500 V		0.01 V	Measurement by an oscilloscope		
	Pulse tail	2 V		to	500 V		0.01 V			
	Pulse rise time	2 ns		to	500 ns		0.86 ns			
	Pulse duration	2 ns		to	500 ns		0.86 ns			

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	Emission delay			to	5 ns		0.08 ns		Measurement by an oscilloscope	
	Bandwidth	0.2 MHz		to	26.5 MHz		0.06 MHz		Electrical signal simulation	
	Display linearity	5 % SH		to	100 % SH		0.23 % SH		Instrument display reading	
	Display linearity delay	0.01 μs		to	10.01 μs		0.001 μs		Electrical signal simulation	
	Instrument absolute gain	70 %		to	90 %		0.23 %		Electrical signal simulation	
	Time base linearity	0.1 μs		to	5,125 μs		$8.6 \cdot 10^{-4}$ μs		Electrical signal simulation	
	Stability after heating								Instrument display signal reading	
	-signal amplitude	5 % SH		to	100 % SH		0.14 % SH			
	-signal position	5 % SW		to	100 % SW		0.12 % SW			
	Display instability								Instrument display signal reading	
	-signal amplitude (mm)	5 % SH		to	100 % SH		0.14 % SH			
	-signal position (mm)	5 % SW		to	100 % SW		0.12 % SW			
	Instability at voltage fluctuation								Instrument display signal reading	
	-signal amplitude (mm)	5 % SH		to	100 % SH		0.14 % SH			
	-signal position (mm)	5 % SW		to	100 % SW		0.12 % SW			
	Amplifier frequency response	0.2 MHz		to	26.5 MHz		$5.7 \cdot 10^{-3}$ MHz		Electrical signal simulation	
	Equivalent input noise level	0 nV/√Hz		to	80 nV/√Hz		0.7 %		Calculation from measured values	
	Calibrated attenuator accuracy	0 dB		to	110 dB		0.12 dB		Comparison with the standard	

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		min.	unit	max.	unit					
	Display unit vertical linearity (mm)	5 % SH	to	100 % SH			0.62 % SH	Instrument display reading		
	Channel gain deviation	5 % SH	to	100 % SH			0.2 % SH	Instrument display reading		
	Linearity of individual received pulses		to	55 ns			0.05 ns	Electrical signal simulation		
	Transmit channel position deviation			5 ns			0.08 ns	Electrical signal simulation		
	Vertical display linearity (mm)	5 % SH	to	100 % SH			0.2 % SH	Instrument display reading		
	Linearity of individual transmit pulses			55 ns			0.05 ns	Electrical signal simulation		
	Instrument absolute gain			1.5 V			0.01 V	Measurement by an oscilloscope		
	Gain linearity	0.1		3.0 %			0.7 %	Comparison with the standard		
	Generator excitation frequency	0.1 MHz	to	6.1 MHz			2.0 %	Measurement by an oscilloscope		
	Output voltage verification							Measurement by an oscilloscope		
	- voltage	1 V	to	10 V			0.7 %			
	- frequency	1 Hz	to	20 Hz			2.0 %			
	General test							Measurement by an oscilloscope		
	- voltage on a connector			12 V			0.08 V			
	- voltage on a BNC connector			12 V			0.08 V			

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**Explanations and abbreviations:**

IACS – International Annealed Copper Standard

RPM – Revolutions per minute

SW – Screen Width

SH – Screen Height